

We Claim:

- Sub. 96> 1. A stack of fan folded material comprising:
- 5 at least two clips of fan folded material;
- each clip comprising a plurality of fan folded sheets, each sheet joined to at least one adjacent sheet by a weakened line; and
- each clip joined to an adjacent clip by a last sheet of one clip being separably joined to a first sheet of a succeeding clip.

10 2. The stack of claim 1 wherein the weakened line comprises perforations.

3. The stack of claim 1 wherein the weakened line is formed in a machine direction of the sheets.

15 4. The stack of claim 1 wherein the plurality of fan folded sheets comprise fold lines formed in a machine direction of the sheets.

5. The stack of claim 1 wherein separably joined comprises adhesively joined.

20 6. The stack of claim 1 further comprising a liquid in combination with the stack of fan folded material, the liquid at an add-on rate of about 25 to about 600 weight percent based on a dry weight of the stack of fan folded material.

- Sub. 97> 7. A stack of fan folded material comprising:
- 25 at least two clips of fan folded material;
- each clip comprising a plurality of fan folded sheets folded along a machine direction of the sheets, each sheet joined to at least one adjacent sheet by a weakened line formed in the machine direction of the sheets; and
- each clip joined to an adjacent clip by a last sheet of one clip being adhesively
- 30 joined to a first sheet of a succeeding clip.

35 8. The stack of claim 7 wherein the weakened line comprises perforations.

9. The stack of claim 7 further comprising a liquid in combination with the stack of fan folded material, the liquid at an add-on rate of about 25 to about 600 weight percent based on a dry weight of the stack of fan folded material.

10. A process for forming a stack of fan folded material comprising:
providing an elongate web of material;
weakening the elongate web of material along a plurality of lines to form a plurality
of panels joined to adjacent panels along the plurality of lines;
5 folding the plurality of panels together;
cutting the plurality of panels to form a plurality of clips; and
joining each clip to an adjacent clip by separably joining a bottom portion of one
clip to a top portion of a succeeding clip.

10 11. The process of claim 10 wherein weakening comprises perforating along the plurality
of lines.

12. The process of claim 10 wherein weakening comprises weakening along the machine
direction of the panels.

15 13. The process of claim 10 wherein folding comprises folding the plurality of panels along
the machine direction of the panels.

14. The process of claim 10 wherein separably joining comprises adhesively joining.

20 15. The process of claim 10 further comprising adding a liquid at an add-on rate of about
25 to about 600 weight percent based on a dry weight of the elongate web of material.

16. The process of claim 10 further comprising folding each sheet upon itself at least
25 once.

17. The process of claim 10 wherein cutting the plurality of panels occurs in the cross
machine direction.

Sub. a8730 18. A stack of fan folded material comprising:
at least two clips of fan folded material;
each clip comprising a plurality of fan folded sheets, each sheet joined to at least
one adjacent sheet by a weakened line; and
each clip joined to an adjacent clip by a sheet of one clip being separably joined to
35 a different sheet of a succeeding clip.

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B 19. The stack of claim 18 wherein the weakened line comprises perforations.

20. The stack of claim 18 wherein the weakened line is formed in a machine direction of the sheets.

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B 21. The stack of claim 18 wherein the plurality of fan folded sheets comprise fold lines formed in a machine direction of the sheets.

22. The stack of claim 18 wherein separably joined comprises adhesively joined.

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23. The stack of claim 18 further comprising a liquid in combination with the stack of fan folded material, the liquid at an add-on rate of about 25 to about 600 weight percent based on a dry weight of the stack of fan folded material.

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